Solid-Phase Synthesis of *â***-Amino Ketones and Six-Ring Carbamates via Immobilized α-Alkoxycarbonylamino Sulfones**

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ABSTRACT

 β -Amino ketones and substituted 1,3-oxazinan-2-ones have been synthesized utilizing polymer-bound and carbamate-linked α -alkoxycarbo**nylamino sulfones. Key steps in the synthesis are the immobilization of the** *N-***acylimine precursor, the Mannich-type addition of various nucleophiles, and the diastereoselective reduction of the resin-bound ketone.**

The Mannich reaction is an effective carbon-carbon bondforming reaction that has been applied to solid-phase organic synthesis (SPOS) by immobilizing a variety of amines, $¹$ </sup> imines,² and iminium species,³ yielding piperazine derivates,¹ amino esters,^{2a} pyrazolone derivates,^{2b} α -amino acids,^{2c} pyrrolidines,^{3c} and homoallylic amines.^{3d} Handling and preparation of resin-bound *N-*acyliminium ions is difficult due to their high reactivity and instability.^{3a,b} The use of also very reactive but uncharged *N-*acylimines, which can easily be prepared from stable precursors, provides an attractive alternative. These acylimines, generated in situ from α -amino sulfones, are known to react with a wide variety of nucleophiles⁴ (e.g., ketone enolates, ^{4a} Reformatsky reagents, ^{4b}

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nitromethane anion,^{4c} vinylmagnesium bromide,^{4d} and 1-alkynyllithiums4d). This versatility is of great importance for SPOS as it provides access to diverse compounds from a common intermediate.

We herein report the immobilization of *N-*acylimines by utilizing an α -amino sulfone precursor⁵ and its application in a Mannich-type reaction for the solid-phase synthesis of $β$ -amino ketones and six-ring carbamates. The reaction of this precursor with an ester enolate, an aryl Grignard reagent, and allylzinc bromide is also demonstrated.

Scheme 1 illustrates the preparation of the *N-*acylimine precursor. The carbamate resin **1**3d was synthesized from commercially available benzyl alcohol resin. We decided to use this resin instead of Wang resin in order to avoid (1) Schlienger, N.; Bryce, M. R.; Hansen, T. K. *Tetrahedron* **²⁰⁰⁰**, *⁵⁶*,

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premature cleavage of the linking system during the TFApromoted synthesis of the α -*N*-carbamato-sulfone resin 2.6
n-Nitrobenzaldebyde was chosen as the aldebyde compo-

p-Nitrobenzaldehyde was chosen as the aldehyde component to optimize the reaction conditions, since it provides a basis for CHN combustion analysis. The loading of resin **2** for $R^1 = p$ -NO₂Ph was determined to be 81% (based on the loading of resin **1**). Evidence for a successful synthesis of resins **²** are the C-H out of plane vibrations of the parasubstituted aromatic ring in the IR spectrum at $\tilde{v} \approx 850 \text{ cm}^{-1}$. To study the suitability of different resins **2** for the preparation of β -amino ketones, we had to investigate their reaction with ketone enolates (Scheme 2). An excess of basic

^{*a*} (a) 4 equiv of R²CH=C(OLi)R³, THF, -78 °C, 2 h then rt, 30 min; (b) Cleavage A: (i) BF_3E_2O , Me_2S , CH_2Cl_2 , rt, 14 h. (ii) benzoyl chloride, NEt₃, 30 min. Cleavage B: (i) ZnBr₂, benzoyl chloride, CH_2Cl_2 , rt, 14 h. (ii) NEt₃, 30 min.

nucleophile leads, after carbamate deprotonation and elimination of lithium *p*-toluolsulfinate, to the desired, immobilized *N-*acylimines **3**. These react with the remaining ketone enolate to yield the resin-bound amino ketones **4**.

Several cleavage protocols for carbamate linkers are known which usually require strongly acidic conditions.7 We first applied a dimethyl sulfide promoted BF_3E_2O cleavage⁸ (cleavage A, Table 1), which only allowed for the cleavage of aromatic amino ketone resins $4 (R^3 = Ph)$, yielding benzoyl (Bz) protected β -amino ketones **5a-d**.

Failure of this procedure in the case of aliphatic ketone components (R^3 = alkyl) is probably due to a Lewis acid catalyzed dimerization of amino ketones, yielding imines. Therefore, milder cleavage conditions should give the desired amino ketones $5e-h$, which were isolated after $ZnBr₂/$ benzoyl chloride cleavage⁹ (cleavage B) and chromatography in lower yields.

Table 1. Yields of Bz-Protected *â*-Amino Ketones **5**

$5^{(a)}$	β -amino ketone	cleavage	yield [%] (b)
a	Bz - NH O 11	A	80
b	$Bz \cdot_{NH}$ o	A	54
c	$Bz \cdot_{NH}$ O	A	50
d	$Bz - NH$ \circ	A	44
e	Bz - NH O	B	40
f	Bz NH O	В	31
g	$Bz \sim NH$ Q	B	23
h	$Bz \cdot NH$ Q	Β	35

^a Compounds **5** were characterized by 1H/13C NMR spectroscopy and MS experiments after chromatography (SiO₂; Et₂O/pentane 1:1). ^{*b*} Yields of amino ketones **5** after four steps based on loading of resin **1**.

A brief investigation of further nucleophiles in the reported addition-cleavage procedure showed that we could successfully add allylzinc bromide, an ester enolate, and an aryl Gringard reagent to yield the expected homoallylic amine **6**, secondary amine **7**, and β -amino acid ester **8**, respectively (Scheme 3).

 a (a) (i) 4 equiv of allylzinc bromide, (ii) BF_3 ⁻Et₂O, Me₂S, $CH₂Cl₂$, rt, 14 h; aqueous acid/base workup; (b) (i) 4 equiv of PhMgCl, (ii) Cleavage A; (c) (i) 4 equiv of ethyl acetate enolate, (ii) BF_3 Et_2O , Me_2S , CH_2Cl_2 , rt, 14 h; aqueous acid/base workup.

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Scheme 4*^a*

a (a) 4 equiv of H₂C=C(OLi)CH₂(CH₃)₂, THF, -78 °C, 15 min; (b) 3 equiv of LiAl[OC(CH₃)₃]₃H, THF, -78 °C, 1 h then 0 °C to rt, 14 h; (c) 1 equiv of LiHMDS, THF, rt, 30 min.

Because of the continuously high interest in solidsupported heterocycle synthesis, 10 we decided to utilize the immobilized amino ketones for the synthesis of 1,3-oxazinan-2-ones via a cyclization-cleavage strategy.

Preliminary investigations concerning the optimization of the reduction and cyclization procedures were conducted on a solution-phase model compound (Scheme 4). Lithium tri*tert*-butoxyaluminohydride gave the best results in the reduction of the amino ketone 10 (de = 71% of *syn*diastereomer) obtained via a Mannich-type reaction with excess ketone enolate ($R^2 = H$, $R^3 = i$ -Bu) from 9. NMR experiments showed that both diastereomers of **11** cyclized upon treatment with LiHMDS within 30 min at room temperature to give 4-ethyl-6-isobutyl-1,3-oxazinan-2-one 12.¹¹ A diastereoselective cyclization-cleavage of resin-
hound amino alcohols 13 can therefore be ruled out bound amino alcohols **13** can therefore be ruled out.

The reaction conditions used in liquid phase could easily be transferred to solid phase (Scheme 5).

The addition of 4-methylpentane-2-one enolate to different resins **2** gave after reduction and cyclization of **13** excellent results concerning the purity and diastereomeric excess of the final products **14a**-**d**. Addition of different ketones to immobilized propanalaldehyde acylimine equivalents (**14e**, **14f**) gave also good results. Diethyl ketone, cyclopentanone, and cyclohexanone as ketone components in this synthesis yielded diastereomeric mixtures of 4,5,6-substituted 1,3 oxazinan-2-ones (**14g**) or bicyclic 1,3-oxazinan-2-ones (**14h**,

 a (a) (i) 4 equiv of R²CH=C(OLi)R³, THF, -78 °C, 2 h then rt, 30 min, (ii) 3 equiv of LiAl[OC(CH₃)₃]₃H, THF, -78 °C, 1 h then 0 °C to rt, 14 h; (b) 1 equiv of LiHMDS, THF, -78 °C, 15 min then rt, 2 h.

14 $^{\circ}$	carbamate	purity (b) $[\%]$	de[%] or $dr^{(c)}$	yield ^(d) $[\%]$
a	o HN	96	94	86
b	HŅ	96	≥ 96	79
c	ူ HŅ	95	≥ 96	58
$\mathbf d$	HN	95	≥ 96	72
e	ူ HN	88	≥ 96	45
f	HN	95	\geq 96	50
g	ူ HN	98	0.1:1.0:1.8	65
$\mathbf h$	HN	93	0.3:1.0:1.7	70
i	ပူ HŅ	98	0:1.0:1.4	52

 a Compounds were characterized by ${}^{1}H/{}^{13}C$ NMR spectroscopy and GC-MS measurements. *^b* Purities determined after filtration by GC. *^c* de and dr determined by 13C NMR spectroscopy. *^d* Yields of carbamates **14** after four steps based on loading of resin **1**.

14i). The relative configuration of the carbamates was established as cis via NMR analysis. The two major diastereomers of trisubstituted carbamates **14g**-**ⁱ** are as expected cis concerning positions 4 and 6, with no preference at position 5 (Table 2).

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⁽⁶⁾ For premature cleavage problems of Wang carbamates caused by BF_3 ·Et₂O, see ref 3c.

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In conclusion, we have demonstrated the use of immobilized *N-*acylimines, which were generated from stable α -amino sulfone precursors, for the synthesis of benzoylprotected *â*-amino ketones and the synthesis of mono- and bicyclic 1,3-oxazinan-2-ones. Furthermore, the preparation of homoallylic amines, secondary arylamines, and β -amino acid esters has also been exemplified.

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Supporting Information Available: Experimental procedures and characterizations for compounds **5a**, **5e**, **14b**, and **14c**. This material is available free of charge via the Internet at http://pubs.acs.org.

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